# T5 And T6 Anodized Aluminium Extrusion System For Assembly Workshop

## **Basic Information**

. Place of Origin: China НТ . Brand Name:

CA ,CE ,ISO14001:2004, ISO9001:2000 · Certification:

Minimum Order Quantity:

Packaging Details: Ep paper ,kraft ,pallet

Delivery Time: 20days T/T ,L/C • Payment Terms:

• Supply Ability: 100 000ton each month



## **Product Specification**

• Product Name: Industrial Aluminium Profile

• Alloy: 6063, 6061 • Material: Aluminum

Suface Treatment: Mill Finished, Anodized Powder

Coated, Drawbench, Steel Polished

• Deep Process: Milling, Drilling, Cutting

T5, T6 • Temper:

· Highlight: modular aluminium profile system,

aluminium extrusion frame system



## **Product Description**

### **Anodized Industrial Aluminum Extrusion Profiles For Assembly Workshop**

We have Germany imported machines and professional engineers.In this case, we can do high technics customized aluminium alloy extrusion and profile as per your drawings or samples.

#### **Product Specification**

- (1). Product: Aluminum industry profile
- (2). 20 years warranty.
- (3). High corrosion resistance.
- (4). 5-10 years weather resistance.
- (5). Good wear resistance & anti-scratch.
- (6). Size customized.
- (7). Alloy temper:6061-T6,6063-T6,6082-T6 etc.
- (8). Standard: EN755, ASTMB221, DIN Standard
- (9). Surface treatment: Mill finishes; Anodized; Powder coated; Wooden grain, Machine/Acid polished and etc5.
- (10). Applicant: industry, construction, exhibition, car, decoration and etc.
- (11). Packing details:Shrinking film, Carton, Wooden pallet or By customer's requirements.
- (12). Delivery: 25-30 days for mass production

#### Surface treatment:

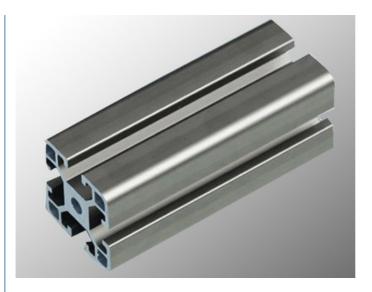
Surface Finish:	Mill finish	Anodizing Powder Coating Grain Electrophoresis Polished Brushe						
	Anodizing:	Silver, bronze, champagne, titanium, nickel, golden yellow, etc.						
	Anodizing.	Anodizing thickness is up to 25um.						
	Powder Coating:	White, black, bronze, grey, green, etc.						
		Powder coating thickness is more than 60um.						
	Wood Grain:	Italian MENPHIS transfer printing paper.						
Color:		2. AKZO NOBEL INTERPON D1010(10 years warranty):						
Color.		Australia ceder, Bush cherry, Chest nut, Jarrah I, Jarrah II,						
		Western red ceder, etc.						
		3. AKZO NOBEL INTERPON D34(5 years warranty						
	Electrophoresis:	Silver, nickel, golden yellow, black, champagne, etc						
	Polishing	Silver, nickel, golden yellow, black, etc						
	Brushing:	Silver, nickel, golden yellow, black, bronze, etc						
Machini ng:	Cutting, punching, drilling, bending, weld, mill, CNC, etc.							

#### Chemical Composition of aluminum ally:

		IICAL COM		•	MINUM A	LLOY			
Alloy	Si	Mg	Fe	Cu	Mn	Zn	Cr	Ti	Al
6063	0.2-0.6	0.45-0.9	< 0.35	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1	Surplus
6061	0.4-0.8	0.8-1.2	< 0.7	0.15-0.4	< 0.15	< 0.25	0.04-0.35	< 0.15	Surplus
6005	0.5-0.9	0.4-0.7	0.35	0.3	0.50	0.2	0.3	0.1	Surplus
6082	0.7-1.3	0.6-1.2	0.5	≤0.1	0.4-1.0	≤0.2	≤0.25	< 0.1	Surplus

## Anodizing quality:

ADODIZ	ZINMG Q	UALITY					
	corrosi	on resista	nce	abrasive resistance			
Grade	CASS test			sandtrial			
	hours	grade	alkaline dropping test	Abrasion coefficient f,g/um			
AA10	16	≥ 9	≥ 50	≥ 300			
AA15	32	≥ 9	≥ 75	≥ 300			
AA20	56	≥ 9	≥ 100	≥ 300			
AA25	72	≥ 9	≥ 125	≥ 300			



#### **Description:**

- 1. Material: 6063,6061,6060,etc.
- 2. Temper: T5 or T6
- 3. Finish: Mill finish, anodizing, powder coating, electrophoresis, wooden transfer or pvdf/carbon-flouride coated, polishing, brushing, sand blasting
- 4. Various colors: Silver, bronze, black, gold, blue, grey, champagne, bright, etc.
- 5. Machining: Cutting, punching, drilling, tapping, milling, bending, welding, CNC etc.
- 6. Various in styles and sizes:
- A) Aluminum alloy bars: 6000 series, normal material such as 6063,6005,6061,6060, special materials such as 6082 etc.
- B) Aluminum profiles:
- ---General aluminum profiles (various shapes of pipes/tubes, angles, T or U shapes etc.)
- --- Industrial aluminum profiles (TV frames, Rim for bicycles and motorcycles, Heat sink profiles, Furniture, Ladder, Guide Rail, Leisure materials, Shower Room, Solar Module Frame, Motor Shell, Pipeline Integration etc.)
- --- Construction aluminum profiles
- 7. Certification: ISO9001,SGS,ROHS,TUV
- 8. Strong technical development ability, can provide high intensity and high ductility aluminum profiles, to meet customers' different requirements.
- 9. OEM service available, customized design available

## Applications:

Industry Aluminum profile used in cars, trains machinery ,electronics, medical and other industrial filed . In terms of hardware, machinery, electromechanical parts, solar PV products, aluminum frames are adopt as important auxiliary materials. We also have aluminum profiles for radiators, fitness machinery, buildings, lighting instrument, windpipes, oil pipelines, for instance.



#### Specifications:

#### 1. Primary Technical Data

## 1)Chemical composition

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Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Impurity	Al
6063	0.2-0.6	0.35	0.1	0.1	0.45-0.9	0.1	0.1	0.1	0.15	Rest
6061	0.4-0.8	0.7	0.15-0.4	0.15	0.8-1.2	0.04-0.35	0.25	0.15	0.15	Rest
6060	0.3-0.6	0.1-0.3	0.1	0.1	0.35-0.6	-	0.15	0.1	0.15	Rest
6005	0.6-0.9	0.35	0.1	0.1	0.40-0.6	0.1	0.1	0.1	0.15	Rest

#### 2)Mechanical property

Alloy	Temper	Tensile strength	Yield strength	Elongation
6063	T5	≥ 160Mpa	≥ 110Mpa	≥ 8%
0003	T6	≥ 205Mpa	≥ 180Mpa	≥ 8%
6061	T6	≥ 265Mpa	≥ 245Mpa	≥ 8%

公司图号	# 16	线密度 kg/m
HT-745	40	1.292
HT-746	30	0.786
HT-747	50	2.524
HT-749	20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.464
HT-750	7.2 40 6.2	0.808
HT-751	60 8.2 10.4	1.616

公司图号	黄丽	线密度 kg/m
HT-752	40	1.646
HT-753	80 8.2 10.2	2.952
HT-754	45 2 0 \$	2.015
HT-767	\$ 17.7 2.2 2.2 2.3	1.522

## **Advantage of Aluminum Extrusion**

We offers over 100 Moulds for aluminum V slot & T slot profile framing systems. The Advantage of using our standard aluminum profile are:

- 1. Saving mould cost and shorten production time;
- 2. Shorting design and assembling time;
- 3. Associated accessories are available as well to save your time to resource it;
- 4. Controlling cost and providing more efficient working project;
- 5. Improving your systems and space management with our professional technical team.

## **→ HENTEC** Hentec Industry Co.,Ltd

