Hentec Industry Co., Ltd aluminum extrusion-profiles.com

Thin Wall Aluminum Curtain Wall Profile For Construction , Mill Finished

Basic Information

Place of Origin: China
Brand Name: HT
Certification: CA,CE
Minimum Order Quantity: 1 ton

• Packaging Details: Packed with EP paper ,kraft and pallet

Delivery Time: 20daysPayment Terms: T/T or L/C

• Supply Ability: 100 000 ton each month



Product Specification

 Highlight: profile aluminum extrusions, extruded aluminium profiles

Product Description

Thin Wall Aluminum Curtain Wall Profile For Construction, Mill Finished

1)temper:T3-T6

2)certificate:ISO9001:2008

3)surface treatment:anodize

4) Advanced surface oxygenate coloring process

Description:

Aluminum curtain wall profiles for construction application is visible.

Features

- 1) Name: Aluminum curtain wall profiles.
- 2) Material: 6063, 6061, 6063A and so on are available.
- 3) Surface treatment: heat transfer imitated wood grain finish, mill finish, anodizing, powder coating, electrophoresis painting, fluorocarbon painting are optional. Any colour can provide according to customer's requirements.
- 4) Specification: Customizing is available as the customer offer us the section drawings.
- 5) Packaging: foam paper and carton box package, Kraft paper package, plastic film and the plastic wrap package are optional.
- If you are interesting in any of our items, please feel free to contact us. Appreciate very much your interest in our product.

Feature:

Curtain wall systems with the function of energy-saving are available, including frame curtain walls, and hidden frame curtain wall. Curtain wall used for exterior decoration industrial buildings and villas, and more easy cleaning, energy-saving, and good air-tightness, simple structure, easy installation, good quality procession with high technological machines, beautiful and fashion design.

- 1.Alloy:6063,6061,6005 or according to customer's choice
- 2.Material:Aluminum
- 3.Suface Treatment: Mill Finished, Anodized , Electrophoretic coated, Powder spray coated, Fluorocarbon powder spray coated /PVDF Paint, Drawbench, Steel polished, Wood grain coated /Wooden transfer .
- 4.Deep process: Milling, Drilling, Bending, Cutting.
- 5.Application:

The glass and aluminum curtain wall is found in city centers on many new buildings and it is quite popular as a cladding and exterior wall on all types of commercial, industrial, institutional and residential buildings.

6.Color:clear, satin, bronze, black, golden, silver, other multicolor

7.Temper: T4, T5, T6 ,T66



Applications:

The glass and aluminum curtain wall is found in city centers on many new buildings and it is quite popular as a cladding and exterior wall on all

types of commercial, industrial, institutional and residential buildings. The curtain wall is characterized with coloured vision and spandrel glass areas, a grid of aluminum caps and most recently with metal or stone spandrel covers (see Fig. 1 above). It is also combined with other types of cladding systems such as precast, brick or stone to create attractive and durable building facades.

The curtain wall comprises a complete cladding and exterior wall system with the exception of the indoor finishes. It is generally assembled from aluminum frames, vision glass and spandrel glass (or metal or stone) panels to enclose a building from grade to the roof. It is available in three system types to include the stick built system, the unitized (or panel) system and the structural glazing system (capless vertical joints). The glass and aluminum curtain wall is designed to resist wind and earthquake loads, to limit air leakage, control vapour diffusion, prevent rain penetration, prevent surface and cavity condensation and limit excessive heat loss (or heat gain). It is further designed to resist noise and fire.

The stick built system

The oldest curtain wall type is the stick built system. It is a cladding and exterior wall system which is hung on the building structure from floor to floor. It is assembled from various components to include steel or aluminum anchors, mullions (vertical tubes), rails (horizontal mullions), vision glass, spandrel glass, insulation and metal back pans. In addition, there are various hardware components to include anchors, aluminum connectors, setting blocks, corner blocks, pressure plates, caps, gaskets and sealants.

The unitized curtain wall

A glass and aluminum curtain wall fabricated and installed as a panel system is referred to as a unitized curtain wall system. A unitized curtain wall will have the same components as a stick built curtain wall system. It will comprise aluminum mullions, an IGU and a spandrel panel mounted in a prefabricated aluminum frame. However, instead of assembling the glass and aluminum curtain wall in the field, most of the system components are assembled in a plant under controlled working conditions. This promotes quality assembly and allows for fabrication lead-time and rapid closure of the building.

Specifications:

1.Primary Technical Data

1)Chemical composition

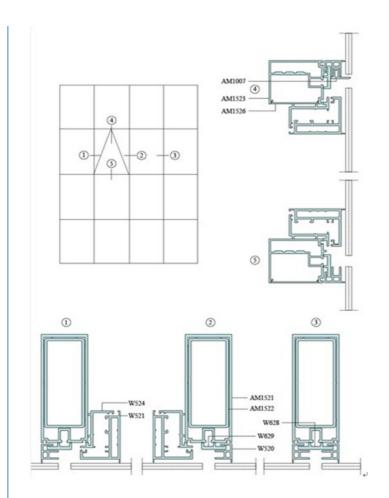
Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Impurity	Al
6063	0.2-0.6	0.35	0.1	0.1	0.45-0.9	0.1	0.1	0.1	0.15	Rest
6061	0.4-0.8	0.7	0.15-0.4	0.15	0.8-1.2	0.04-0.35	0.25	0.15	0.15	Rest
6060	0.3-0.6	0.1-0.3	0.1	0.1	0.35-0.6	-	0.15	0.1	0.15	Rest
6005	0.6-0.9	0.35	0.1	0.1	0.40-0.6	0.1	0.1	0.1	0.15	Rest

2)Mechanical property

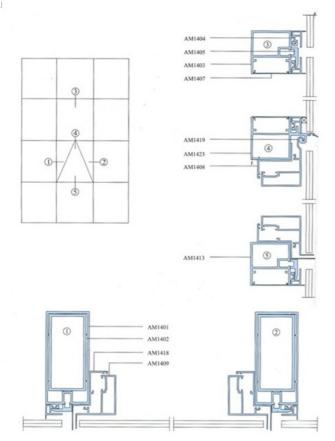
Alloy	Temper	Tensile strength	Yield strength	Elongation
6063	T5	≥ 160Mpa	≥ 110Mpa	≥ 8%
0003	T6	≥ 205Mpa	≥ 180Mpa	≥ 8%
6061	T6	≥ 265Mpa	≥ 245Mpa	≥ 8%

2. Specifications:

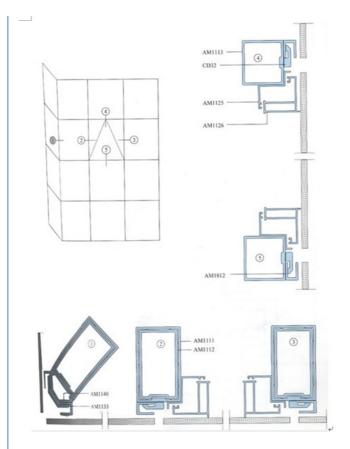
1,HD80/100/125/150/180 series



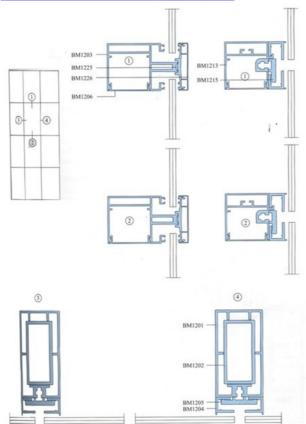
2,HD140/155 series hidden frame curtain wall



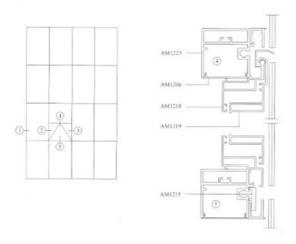
3,HD110 series curtain wall

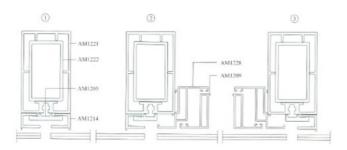


4,HD120 series visible frame/hidden frame mi-hidden

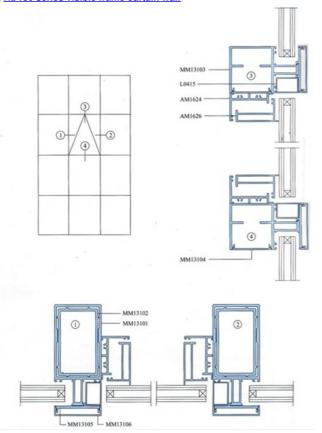


5,HD120 series hidden-frame curtain wall

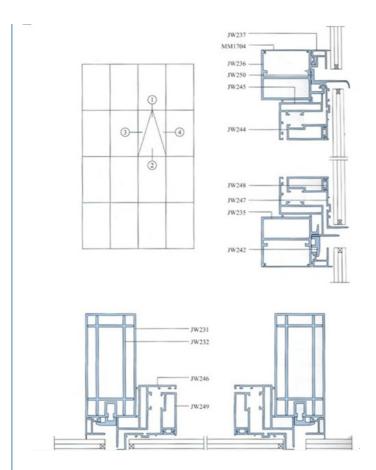




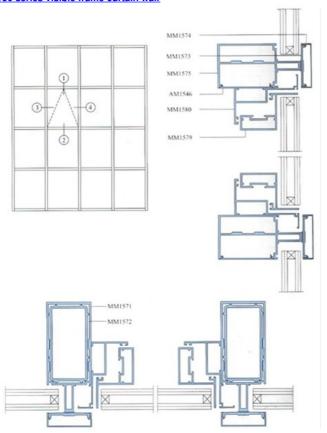
6, <u>HD130 series visible frame curtain wall</u>



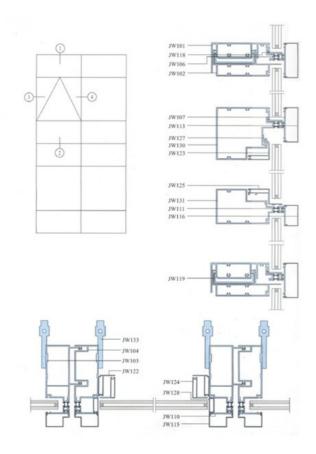
7, HD135 series hidden frame curtain wall



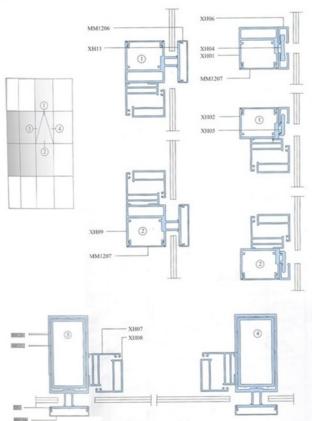
8,HD150 series visible frame curtain wall



9,HD180 visible-frame type insulated break bridge



10, HD120/160 hidden frame mi-hidden frame



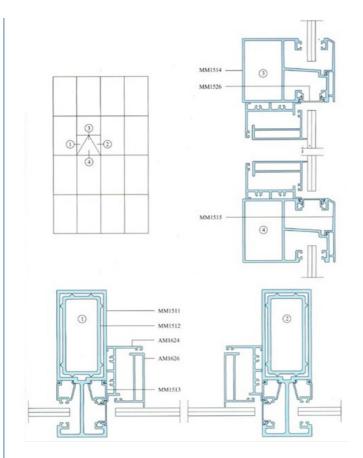
11, HD140/150 series visible frame curtain wall

型号名称	育阳	线密度 kg/m	型号名称	简图	线密度 kg/m
MT1501 主概	2.5	3.242	MT1524 続税	50	1.926
AMI6I2N 食器	3	2.728	MT1525 機概益板	41.1	0.219
MT1522 主版	9 22 2.5	3.164	MT1504 压板	56.5	0.703
AM13812 套器	3.5	2.864	MT1505 遊板	60	0.458
MT1502 模框	\$ 66 84	2.414	MTI505N 遊板	60 1.5	1,187
MT1503 模框微板	55.8	0.299	MT1505N1 遊板	2 <u>1</u>	1.103

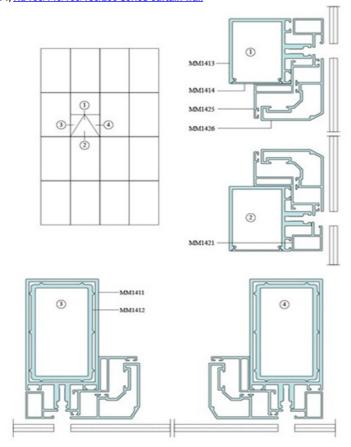
12, HD155/190 visible-frame insulated break bridge

型号名称	解 網	线密度 kg/m	型号名称	阿阿	线密度 kg/m
JW032 主枢	3 8	3.405	MM050 蓋板	75	0.384
JW033 套芯	3.2 568.5	2.544	JW036 遊板	75	1.113
JW034 模框	3 8	2.558	JW004 附件	5 5 25	0.433
AM11606 蓋板	50.15	0.193	JW037 附件	25	0.557
JW005 压板	72.2	0.957	JW038 托条	32.6	0.300
JW006 压板	72.2	0.799	JW035 封盖	1.3	0.251

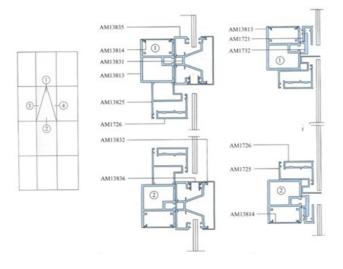
13,HD135/140/150 series visible frame curtain wall

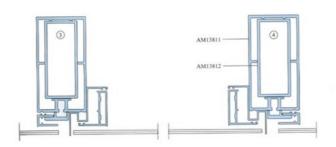


14, <u>HD100/140/160/180/200 series curtain wall</u>



15, <u>HD120/138/155/174/185 series curtain wall</u>





Competitive Advantage:

- 1) Engineering design and support.
- $2) A luminium\ profiles\ deeply\ processing: cutting, punching, drilling, milling, and\ fabricating.$
- 3)High Quality system, strictly inspection during production and whole inspection before package. 4)Good performance, product warranty for 15 years.



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