# Hentec Industry Co.,Ltd aluminumextrusion-profiles.com

# 6063 Alloy Aluminum Extrusion Industrial Fan Blade Profile with Sandblast **Anodizing and Customized CNC Machining**

#### **Basic Information**

· Certification: SONCAP, ISO, RoHS, TUV

 Minimum Order Quantity: 500 • Price: 1



# **Product Specification**

. Alloy Grade: 6000 Series • Temper: T3-T8

**Anodic Oxidation** . Surface Finishing:

6063 • Alloying Ingredient:

. Tensile Strength: ≥ 160Mpa (T5), ≥ 205Mpa (T6) • Yield Strength: ≥ 110Mpa (T5), ≥ 180Mpa (T6)

≥ 8% • Elongation:

• Chemical Composition: Si: 0.2-0.6, Fe: 0.35, Cu: 0.1, Mn: 0.1, Mg:

0.45-0.9, Cr: 0.1, Zn: 0.1, Ti: 0.1

• Max Diameter: 600mm

50000PCS /Month • Production Capacity:

 Surface Treatment: Anodizing/Powder Painting/Electrophoresis

 Machining Capability: Tapping, Cutting, Milling

• Extrusion Force: 6800ton Anodizing Film Thickness: 10-25μm



## More Images









# **Product Description**

#### **Custom Aluminum Extrusion Fan Blade Profiles**

MetalPlus specializes in designing and manufacturing custom industrial aluminum extrusion fan blade profiles using AA6060, AA6063, AA6005, and AA6061 alloys with sandblast anodizing surface treatment.

We supply zero-defect aluminum profiles with custom design capabilities for industrial fan applications.

#### **Product Specifications**

| Alloy         | AA6063-T5, AA6061-T6   |
|---------------|--|
| Standard      | GB/75237-2004  |
| Specification | Customized (OEM)   |
| Design        | Custom dies based on customer samples or drawings            |
| Mold Time     | Approximately 10 days after drawing confirmation             |
| Length        | Custom cut to customer requirements                          |
| Thickness     | Customized to customer specifications                        |
| MOQ           | 500 kg per design  |
| H.S. Code     | 7604210000   |
| Origin        | Shanghai, China  |
| Packing       | Cover film or EP foam, bundled with shrink film/carton paper |
| Delivery Time | 20-25 days after order confirmation                          |
| Loading Port  | Shanghai   |
| Payment Terms | 30% deposit, balance before shipment                         |

#### **Technical Data**

#### **Chemical Composition**

| Alloy | Si      | Fe      | Cu       | Mn   | Mg       | Cr        | Zn   | Ti   | Impurity | Al   |
|-------|---------|---------|----------|------|----------|-----------|------|------|----------|------|
| 6063  | 0.2-0.6 | 0.35    | 0.1      | 0.1  | 0.45-0.9 | 0.1       | 0.1  | 0.1  | 0.15     | Rest |
| 6061  | 0.4-0.8 | 0.7     | 0.15-0.4 | 0.15 | 0.8-1.2  | 0.04-0.35 | 0.25 | 0.15 | 0.15     | Rest |
| 6060  | 0.3-0.6 | 0.1-0.3 | 0.1      | 0.1  | 0.35-0.6 | -         | 0.15 | 0.1  | 0.15     | Rest |
| 6005  | 0.6-0.9 | 0.35    | 0.1      | 0.1  | 0.40-0.6 | 0.1       | 0.1  | 0.1  | 0.15     | Rest |

#### **Mechanical Properties**

| Alloy | Temper | Tensile Strength | Yield Strength | Elongation |
|-------|--------|------------------|----------------|------------|
| 6063  | T5     | ≥ 160 MPa        | ≥ 110 MPa      | ≥ 8%       |
| 6063  | Т6     | ≥ 205 MPa        | ≥ 180 MPa      | ≥ 8%       |
| 6061  | T6     | ≥ 265 MPa        | ≥ 245 MPa      | ≥ 8%       |

#### **Surface Treatment Specifications**

| Cla      | Min-Avg Film<br>Thickness (μm) | Min-Part Film<br>Thickness (μm) | Acid-Resistant<br>CASS | Abrasion<br>Resistance (S) | Abrasion<br>Resistance (h) | Cla<br>ss | Abrasion (f, g/μm) |
|----------|--------------------------------|---------------------------------|------------------------|----------------------------|----------------------------|-----------|--------------------|
| AA<br>10 | 10                             | 8                               | 16                     | ≥9                         | ≥50                        | ≥30<br>0  |                    |

| AA<br>15 | 15 | 12 | 32 | ≥9 | ≥75  | ≥30<br>0 |
|----------|----|----|----|----|------|----------|
| AA<br>20 | 20 | 16 | 56 | ≥9 | ≥100 | ≥30<br>0 |
| AA<br>25 | 25 | 20 | 72 | ≥9 | ≥125 | ≥30<br>0 |

## **Technical Support & Services**

Custom design services including CAD drawings and 3D models

Professional R&D team for design optimization and cost reduction

| One-stop production from design to surface treatment   |
|--|
| Quality control throughout manufacturing process   |
| Manufacturing Capabilities   |
| Extrusion  |
| 44 aluminum extrusion lines with maximum outer diameter capacity of 350mm, including a 6800-ton extruder for profiles up to 600mm diameter.                |
|  |
| Anodizing  |
| 6 anodizing production lines providing uniform oxidation film thickness in various colors including silver, black, gold, champagne, and imitation steel.   |
|  |
| Painting   |
| 4 powder spraying lines using Gema Switzerland nozzles with environmentally friendly, durable paints.  |
| CNC Machining  |
| Advanced machining equipment including 12 PRATIC machining centers, automatic cutting machines, and 30 punching machines.                                  |
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|  |
| Packing & Shipping   |
| Manual packaging with protective film/foam and shrink wrapping. Strict warehouse management with quality inspection before delivery.                       |
|  |
| Certifications & Quality   |
|  |
| Company History & Projects   |
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| Established in 2004, MetalPlus has grown to become a trusted supplier for major international clients including Panasonic, LG, and European manufacturers. |
| Notable Projects   |
| Soccer City Stadium, Johannesburg - Main aluminum supplier for Africa's largest stadium  |
|  |
| Lobster Trailers - Custom aluminum profile supplier for Nordic trailer manufacturer  |
|  |
| School furniture components for educational projects   |







Qinfeng Road No.555 Huashi Town Jiangyin Jiangsu China (mainland) 214421